Heated Tray Controller Set Up

1. Turn power on.

**NOTE:** This is a ramp and hold programmable controller. It has nine (9) program segments. To program them follow the steps below.

2. Press scroll button.

3. A green #1 will appear on the left side of this screen. Select desired temperature by using the ↑ and ↓ arrows. This is your first temperature set point.

4. Press scroll button.

5. Set desired time to reach required temperature. Use ↑ and ↓ arrows. This is your first ramp rate.

   **NOTE:** When setting time hours are to the left of decimal point and minutes are to the right.

6. Press scroll button.

7. A green #2 will appear on this screen. You will once again select desired temperature using the ↑ and ↓ arrows. The same temperature should be used that was used in step 3. This is your first bake time.

8. Press scroll button. Select the desired amount of time you wish to bake items. Use ↑ and ↓ arrows.
9. Press Scroll Button

10. There are nine (9) set values that can be utilized, if necessary. They follow the same pattern. If you were to use them the third set value would be a ramp up time and the fourth set value would be a bake or soak time.

11. If only set values 1 and 2 are needed, leave zeros (0) for the other set values. You will cycle through these set values by using the scroll button.

12. To save settings and return to main screen, press and hold the scroll button until a solid red number is displayed. This is the temperature inside the oven at the present moment.

13. You are now ready to run the oven.

**NOTE:** To cancel run process, press and hold run button until the green number on the left side of screen vanishes.