

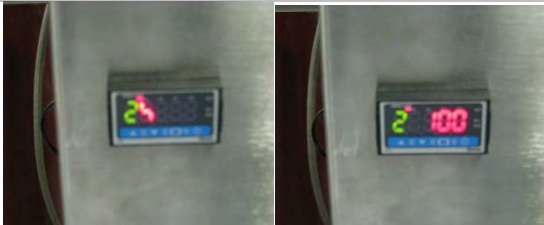






27.9b Heated Tray Controller Set Up

	<ol style="list-style-type: none">1. Turn power on. <p>NOTE: This is a ramp and hold programmable controller. It has nine (9) program segments. To program them follow the steps below.</p> <ol style="list-style-type: none">2. Press scroll button.
	<ol style="list-style-type: none">3. A green #1 will appear on the left side of this screen. Select desired temperature by using the ↑ and ↓ arrows. This is your first temperature set point.
	<ol style="list-style-type: none">4. Press scroll button.5. Set desired time to reach required temperature. Use ↑ and ↓ arrows. This is your first ramp rate. <p>NOTE: When setting time hours are to the left of decimal point and minutes are to the right.</p> <ol style="list-style-type: none">6. Press scroll button.
	<ol style="list-style-type: none">7. A green #2 will appear on this screen. You will once again select desired temperature using the ↑ and ↓ arrows. The same temperature should be used that was used in step 3. This is your first bake time.
	<ol style="list-style-type: none">8. Press scroll button. Select the desired amount of time you wish to bake items. Use ↑ and ↓ arrows.



	<p>9. Press Scroll Button</p> <p>10. There are nine (9) set values that can be utilized, if necessary. They follow the same pattern. If you were to use them the third set value would be a ramp up time and the fourth set value would be a bake or soak time.</p> <p>11. If only set values 1 and 2 are needed, leave zeros (0) for the other set values. You will cycle through these set values by using the scroll button</p>
	<p>12. To save settings and return to main screen, press and hold the scroll button until a solid red number is displayed. This is the temperature inside the oven at the present moment.</p>
	<p>13. You are now ready to run the oven.</p> <p>NOTE: To cancel run process, press and hold run button until the green number on the left side of screen vanishes.</p>